

D1

-casting the steel in the form of a slab,  
-hot-rolling the slab at a temperature above Ar3 to obtain a strip of hot-rolled sheet,  
-coiling the hot-rolled sheet,  
-cold-rolling the hot-rolled sheet into the form of an intermediate cold-rolled sheet,  
continuously annealing the intermediate cold-rolled sheet at a temperature below Ac1,  
rerolling the intermediate cold-rolled sheet down to a final sheet thickness for  
drawing,  
wherein said hot-rolled sheet is coiled at a temperature between greater than 530°C to 570°C, and wherein said process provides a sheet of ultra-low-carbon steel comprising at  
most 0.001% titanium and at most 0.001% niobium and having a Lankford coefficient  $r_{\text{aver}}$  greater than 1.6.

Claim 14, line 4, delete "0.020" and insert --0.010--.

Claim 20, last line, insert --greater than-- after "between".

Please add new Claims 21-23 as follows:

02 21. The thin sheet as claimed in Claim 14, wherein the plain anisotropy coefficient is 0.08-0.12.

22. The process as claimed in Claim 8, wherein said killed and vacuum-degassed steel comprises at most 0.010% aluminum.

23. The process as claimed in Claim 20, wherein said hot-rolled sheet is coiled at a temperature between 563°C-620°C.--

#### SUPPORT FOR AMENDMENTS

The amendment to Claim 8 is found throughout the specification and in Claim 14.

Note also specification page 21, lines 13-18. The aluminum content limitation is found for